

# BellPro Architectural

## ***Job Description***

A growing Architectural Metal, Glass and Glazing company, is looking for a Press Brake Operator to join our machine operations team. This position is responsible for manufacturing metal component parts per customer specifications applying knowledge of mechanics, shop mathematics, metal properties, machining procedures, and layouts/blueprints, layout, and machining procedures.

## ***Essential Functions***

- Perform setups on Press Brake utilizing part drawings and bend Stimulations
- Perform inspections using precision measuring and gauging equipment
- Configure bend allowances for sheet metal (stainless, aluminum & regular steel)
- Ensure machine is calibrated and cleaned
- Read and interpret blueprints and drawings
- Perform spot inspections of parts
- Run forming operations using standard and custom punches
- Work with customer tolerances to meet specifications
- Perform general maintenance on press brakes as needed
- Perform complex programming using all features of the press brake

## ***Requirements***

- 5+ Years experience with layout and operation of a Press Brake, preferably at an Architectural Metals Fabrication shop.
- Programming experience is a must.
- Must be able to read, analyze and understand blue prints and have the ability and experience to layout parts (without drawings) to prep for the Press Brake machine.
- Ideal candidate will be energetic, dependable, have a great work ethic and ability to work at a fast pace.
- Steel toe boots and a pre-employment drug screen are mandatory.
- Responsibilities include other duties as assigned.

## ***Job Type***

This position is full-time, Monday-Thursday, 5 am - 3:30 pm, poss OT on Fridays, with great benefits and a fun work environment. If your experience meets our requirements, please submit a resume for review.